

made in Japan
glassware

DIGITAL
CORE-CATALOG
2023



Toyo-Sasaki Glass is proudly the No.1 glassware manufacturer in Japan in terms of production and delivery volume.

About us "TOYO-SASAKI GLASS"

Founded in 2002 following the merger of two Japanese oldest and largest glassware manufacturers dating back to 1878, we first commercialized and introduced toughened glassware brand "HS" line in Japan in 1967.

With long-standing traditions and sophisticated technologies, we continuously develop practical and universal designs perfectly fit for every dining and drinking scene.

We are the foremost producer of super light and thin yet durable products, using our technology second-to-none.



TOYO GLASS



SASAKI GLASS

Superb Transparency -
High-grade Soda-lime Glassware

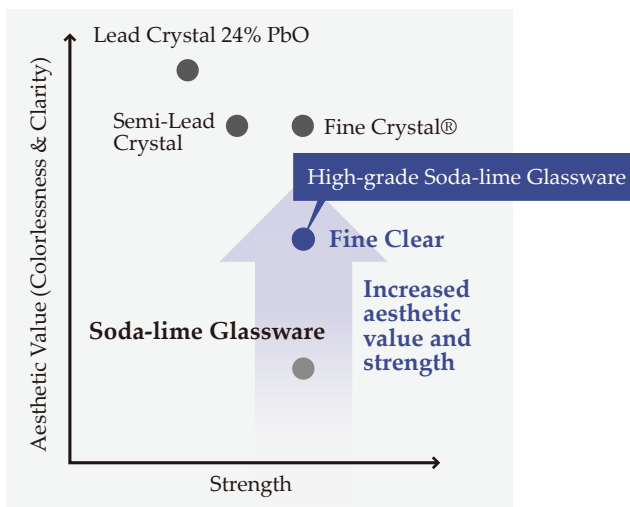


FINE CLEAR

“Fine Clear” is the brand name of high-grade soda-lime glass material developed by Toyo-Sasaki Glass. In addition to its strength, Fine Clear achieves supreme clarity and brightness comparable to crystal glass which makes it an ideal material for glass tableware. All TSG’s machine-made production has now been completely shifted to Fine Clear to reflect TSG’s relentless pursuit of product excellence.

TSG Glass Technology Concept

TSG Glass Technology Concept



Carefully selected raw material and state-of-the-art glass melting technology are applied to minimize iron ion (Fe²⁺) content. Iron ion is known to have a negative effect to the color hue of the glass.

Relationship between different glass materials and coloration/clarity

Type of Glass Material	Permeability	Transpa- ren- cy	Excitation Purity -	Colora- tion	Fe ²⁺ (ppm)	Content of Impurities	Increased Colorless- ness and Clarity
TSG Lead Crystal 24% PbO	90.7	very high	0.06	Minimal	5~8	Less	
Fine Clear	90.7	↑	0.07	↑	12~24	↑	
Former TSG Soda-lime glass	89.6	↑	0.26	↑	25~30	↑	
General Window Glass	87.1	high	0.66	Light	220	More	

Customized printings are available. For more information, please contact us.



Customized printing
on Glass



Laser Marking
on Glass



Customized printing
on Gift Box



The most reliable glassware brand in Japan 's foodservice industry

HS Toughening Technology

1.HS means safety

HS toughening treatment is applied only to the top portion of the glass. By limiting the treatment area it reduces the chance of abrupt shattering when breakage occurs compared to full surface treated glass.

2.HS means durability and value

HS offers two treatment options: Physical Toughening and Ion Toughening. Both options provide superb durability which means prolonged service life and is perfect for the fast operation cycles at the food service industry.

3.Dishwasher Safe

HS glassware is designed to be both commercial and residential dishwasher safe.

4.More than 50 years of excellence






HS made its debut by TSG in 1967 as Japan's first toughened glass drinkware brand. The HS brand has since been appreciated as the industry standard for over 50 years by the Japanese food service and hospitality sector.

Physical Toughened Glassware and Ion Toughened Glassware

There are two major toughening methods for glassware: Physical Toughening and Ion Toughening. Both methods temper the glass by creating a compressive stress on the glass surface.

For more information about HS Ion Toughening, it's on YouTube.



Type of Toughening	HS HS Glass-Edge Physical Toughening	HS HS Glass-Edge Ion Toughening	HS HS Full Surface Ion Toughening
Method of Toughening	The toughening is applied to the glass edge portion only. The toughening is done by heating and rapid cooling to the glass surface creating a compressive stress.	Exclusively developed by TSG, HS Ion Toughening creates a tempered layer (compressive stress layer) that is at least 2 times thicker* than conventional ion toughening methods.*In-house comparison test	
Advantages and Disadvantages	Durability  <p>The tempered layer (compressive stress layer) is approx. 0.3mm thicker than that of conventional ion toughening, which protects the applied area from scratches for a prolonged period of time.</p>	 <p>HS Ion Toughening adopts innovative techniques exclusively developed by TSG and offers major improvements over traditional rim ion toughening methods. HS Ion Toughening is ideal for thin glass or for glassware with complex shapes.</p>	
	Safety  <p>HS Glass-Edge Toughening solves the abrupt-shattering phenomenon that may happen to full surface treated glass. By limiting the toughening to the top portion only, the way of breaking will be more similar to that of a conventional glass.</p>	 <p>Both HS Ion Toughened glassware and conventional full surface / glass-edge ion toughened glassware break like normal glassware. They will not be subjected to abrupt, violent shattering that might occur to full surface physical toughened glassware.</p>	

TSG does not carry full surface physical toughened glass products.



Full surface toughening increases durability, but the glass may be subjected to abrupt shattering when breakage occurs, causing the broken pieces of glasses to shatter apart.

Look for the HS labels for safe and durable service glassware offered by TSG.

HS Platinum Premium grade HS glassware 	Premium grade HS glassware 	HS Gold High grade HS glassware 	HS Blue Standard HS glassware 
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HS Stackable Tumbler **HS**

Feature: Glass-Edge Physical Toughening, Stackable
Material: Soda-Lime Glass

"HS" Stackable Tumbler for everyday use, with our sophisticated glass-rim toughening technologies over 50 years of history. Its safety and quality have been loved broadly in hospitality and foodservice industries worldwide. Dishwasher safe, perfect in space-saving on any tabletops at restaurants, cafe, bars and home use.



08004HS-SS
Tumbler
96PCS (6 × 16)
φ 69 × H76 · M75 210ml
φ 2¾" × H3" · M3" 7oz



08004HS-SF
Tumbler
96PCS (6 × 16)
φ 69 × H76 · M75 210ml
φ 2¾" × H3" · M3" 7oz



00345HS
Tumbler
120PCS (6 × 20)
φ 67 × H80 · M67 200ml
φ 2½" × H3¼" · M2½" 6¾oz
☞ GOOD DESIGN AWARD



00346HS
Tumbler
120PCS (6 × 20)
φ 67 × H95 · M67 250ml
φ 2½" × H3¾" · M2½" 8¾oz
☞ GOOD DESIGN AWARD



00445HS
Tumbler
120PCS (6 × 20)
φ 67 × H80 · M67 200ml
φ 2½" × H3¼" · M2½" 6¾oz



00446HS
Tumbler
120PCS (6 × 20)
φ 67 × H95 · M67 250ml
φ 2½" × H3¾" · M2½" 8¾oz



00446HS-ESL
Tumbler
120PCS (6 × 20)
φ 67 × H95 · M67 250ml
φ 2½" × H3¾" · M2½" 8¾oz

REGINA & M68 **HS**

Feature : HS Glass-Edge Physical Toughening

Material : Soda-Lime Glass

"REGINA" and "M68 cut" glass's heavy base, thick wall and enough of a capacity will give a traditional mid-century atmosphere, and enrich your table top arrangements.



T-21105HS-E107
Rocks
60PCS (6×10)
φ 78×H90 · M78 240ml
φ 3¹/₈"×H3³/₄" · M3³/₈" 8oz



T-20113HS-E107
Rocks
60PCS (6×10)
φ 87×H94 · M87 315ml
φ 3³/₈"×H3³/₄" · M3³/₈" 10¹/₂oz



B-09123HS-M68
Rocks
36PCS (6×6)
φ 82×H98 · M82 370ml
φ 3¹/₄"×H3³/₈" · M3³/₄" 12³/₈oz



T-21104HS-E107
Beer
60PCS (6×10)
φ 61×H105 · M61 135ml
φ 2³/₈"×H4¹/₂" · M2³/₈" 4¹/₂oz



T-20107HS-E107
Tumbler
60PCS (6×10)
φ 59×H114 · M59 185ml
φ 2³/₈"×H4¹/₂" · M2³/₈" 6¹/₂oz



T-21103HS-E107
Tumbler
60PCS (6×10)
φ 65×H122 · M65 245ml
φ 2⁵/₈"×H4³/₄" · M2⁵/₈" 8³/₈oz



T-21102HS-E107
Tumbler
60PCS (6×10)
φ 69×H132 · M69 305ml
φ 2³/₄"×H5¹/₄" · M2³/₄" 10³/₈oz

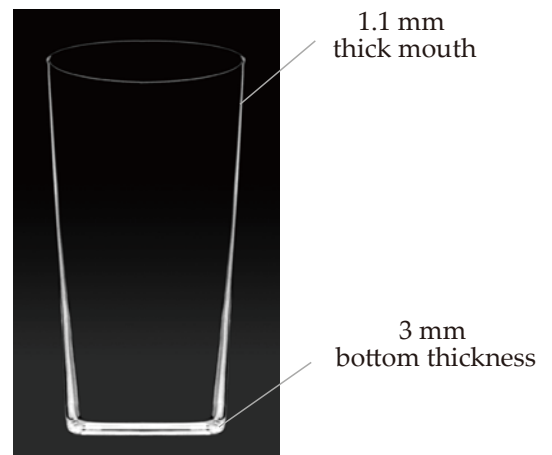


B-09124HS-M68
Tumbler
36PCS (6×6)
φ 65×H165 · M65 400ml
φ 2¹/₂"×H6¹/₂" · M2¹/₂" 13³/₈oz

Functionality of "CS" items

1. "Total Thin-wall Products"

By realizing an unprecedented 1.1 mm thick mouth with smooth cutting, the glass looks nice and delicate.



Cut cross-section of "USURAI"

2. "Strength Improvement"

By using an unprecedented technology called "Full Surface Ion Toughening", the strength of the product has improved, making it more resistant to cracking and scratching. In addition, cleaning with a washing machine was allowed.

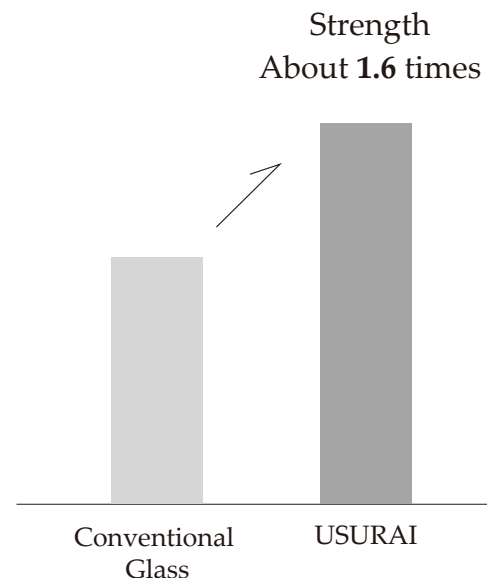
Iron ball Impact test  <https://www.youtube.com/watch?v=RdFS9WfdbmM>

Use at a restaurant for 24 months



USURAI

Conventional Glass



3. "Weight reduction"

"USURAI" B-21109CS (capacity 305 mm) reduced weight by about 33% compared with conventional products, making handling relatively simple.



USURAI TAPER

Feature: Full Surface Ion Toughening,
Stackable and scratch resistant
Material: Soda-Lime Glass

The first thing you notice when you pick up "USURAI TAPER" glassware is its featherweight structure in your hands — the fine balance between delicate and durable, beauty and function. Whether it is filled with a refreshing cocktail or water, know you've got a reliable classic in your hands. Super-thin, lightweight to hold and durable enough to use as commercial and home use.



B-21109CS
Rocks
60PCS (6×10)
φ 82×H89 · M89 305ml
φ 3¼"×H3½" · M3¼" 10½oz



B-21105CS
Beer
72PCS (6×12)
φ 54×H92 · M54 150ml
φ 2½"×H3¾" · M2½" 5oz



B-21106CS
Tumbler
60PCS (6×10)
φ 57×H100 · M57 185ml
φ 2¼"×H3¾" · M2¼" 6½oz



B-21108CS
Tumbler
60PCS (6×10)
φ 70×H107 · M70 265ml
φ 2¾"×H4¼" · M2¾" 8¾oz



B-21110CS
Tumbler
60PCS (6×10)
φ 70×H120 · M70 315ml
φ 2¾"×H4¾" · M2¾" 10½oz



B-21112CS
Tumbler
60PCS (6×10)
φ 72×H135 · M72 370ml
φ 2¾"×H5¾" · M2¾" 12¾oz



B-21114CS
Tumbler
60PCS (6×10)
φ 75×H143 · M75 420ml
φ 3"×H5¾" · M3" 14oz



B-21141CS
Beer
60PCS (3×20)
φ 63×H170 · M69 395ml
φ 2½"×H6¾" · M2¾" 13¾oz

USURAI CUT

Feature : Full Surface Ion-Toughening, Scratch resistant

Material : Soda-Lime Glass

"USURAI CUT" is a premium, thin and light-weight glass with Japanese traditional cut but strong enough to be used as commercial use. Our "Ion Toughening" technique applied for the overall surface has achieved the durability. Classy thin cut glasses are suitable for any high-end scene.



B-21109CS-C745
Rocks
60PCS (6×10)
φ 82 × H89 · M82 305ml
φ 3¼" × H3½" · M3¼" 10½oz



B-21105CS-C745
Beer
72PCS (6×12)
φ 54 × H92 · M54 150ml
φ 2½" × H3¾" · M2½" 5oz



B-21108CS-C745
Tumbler
60PCS (6×10)
φ 70 × H107 · M70 265ml
φ 2¾" × H4¼" · M2¾" 8¾oz



B-21110CS-C745
Tumbler
60PCS (6×10)
φ 70 × H120 · M70 315ml
φ 2¾" × H4¾" · M2¾" 10½oz



B-21112CS-C745
Tumbler
120PCS (6×10)
φ 72 × H135 · M72 370ml
φ 2¾" × H5¾" · M2¾" 12¾oz

Cocktail Glass

We make a lot of “Hard Strong” barware items from classic to modern to suit cocktails with our advanced technologies.



Feature : HS Glass-Edge Physical Toughening **HS**

Material : Soda-Lime Glass



T-24104HS-CUG

Tumbler

60PCS (6 × 10)

φ 60 × H110 · M81 360ml

φ 2³/₈" × H4³/₈" · M3¹/₂" 12oz

🏆 GOOD DESIGN AWARD



T-24104HS-SS

Tumbler

60PCS (6 × 10)

φ 60 × H110 · M81 360ml

φ 2³/₈" × H4³/₈" · M3¹/₂" 12oz

🏆 GOOD DESIGN AWARD



32834HS

Champagne

60PCS (6 × 10)

φ 80 × H115 · M83 150ml

φ 3¹/₈" × H4¹/₂" · M3¹/₄" 5oz



32833HS

Cocktail

72PCS (6 × 12)

φ 76 × H108 · M76 85ml

φ 3" × H4¹/₄" · M3" 2⁷/₈oz

Feature : Full Surface Ion-Toughening, Scratch resistant **HS**

Material : Soda-Lime Glass



BT-27909CS

Rocks

48PCS (6 × 8)

φ 77 × H90 · M77 300ml

φ 3" × H3³/₈" · M3" 10oz



30M33CS

Cocktail

48PCS (6 × 8)

φ 95 × H164 · M95 130ml

φ 3³/₄" × H6¹/₂" · M3³/₄" 4³/₈oz



30M62CS

Champagne

48PCS (6 × 8)

φ 56 × H207 · M72 205ml

φ 2¹/₄" × H8³/₈" · M2⁷/₈" 6⁷/₈oz

SILKLINE

Feature : Full Surface Ion-Toughening, Scratch resistant
Material : Soda-Lime Glass

The elegant and vertical glassware shapes of "SILKLINE" are designed to use at the wedding, bars and restaurant scenes.



B-21209CS
Rocks
60PCS (6×10)
φ 74×H85 · M74 310mℓ
φ 2½"×H3¾" · M2½" 10%oz



B-21206CS
Tumbler
60PCS (6×10)
φ 55×H96 · M55 185mℓ
φ 2½"×H3¾" · M2½" 6½oz



B-21208CS
Tumbler
60PCS (6×10)
φ 60×H108 · M60 255mℓ
φ 2½"×H4¼" · M2½" 8½oz



B-21210CS
Tumbler
60PCS (6×10)
φ 62×H122 · M62 305mℓ
φ 2½"×H4¾" · M2½" 10%oz



B-21215CS
Tumbler
60PCS (6×10)
φ 67×H156 · M67 455mℓ
φ 2½"×H6½" · M2½" 10oz



B-21211CS
Collins
60PCS (6×10)
φ 55×H153 · M55 300mℓ
φ 2½"×H6" · M2½" 5½oz



B-21213CS
Collins
60PCS (6×10)
φ 57×H171 · M57 360mℓ
φ 2¼"×H6¾" · M2¼" 12oz

NEW LAMBDA

Feature : Full Surface Ion-Toughening, Scratch resistant
Material : Soda-Lime Glass

HS "LAMBDA" tumblers with the classical design, which offers an appealing aesthetic from Japan. Perfect in use for cocktails, rocks and any other. Great to keep around one's home, restaurants and bars for a timeless entertaining.



BT-27907CS-C559
Rocks
48PCS (6×8)
φ 74 × H80 · M74 250ml
φ 2½" × H3¾" · M2½" 8½oz



BT-27909CS-C559
Rocks
48PCS (6×8)
φ 77 × H90 · M77 300ml
φ 3" × H3¾" · M3" 10oz



B-09123CS-C559
Rocks
36PCS (6×6)
φ 82 × H98 · M82 370ml
φ 3¼" × H3¾" · M3¼" 12½oz



BT-27906CS-C559
Tumbler
48PCS (6×8)
φ 58 × H100 · M58 180ml
φ 2¼" × H3¾" · M2¼" 6oz



BT-27908CS-C559
Tumbler
48PCS (6×8)
φ 63 × H110 · M63 245ml
φ 2½" × H4¾" · M2½" 8½oz



BT-27910CS-C559
Tumbler
48PCS (6×8)
φ 67 × H120 · M67 315ml
φ 2¾" × H4¾" · M2¾" 10½oz



B-09124CS-C559
Tumbler
36PCS (6×6)
φ 65 × H165 · M65 400ml
φ 2½" × H6½" · M2½" 13½oz

USURAI VERTICAL **HS**

Feature: Full Surface Ion Toughening and
scratch resistant
Material: Soda-Lime Glass



"USURAI" glass is unique and bold designed glass.

The large and smooth finish mouth design making them practical for everyday use,
perfect for any kinds of drinks, water, juice and cocktails.



B-09127CS
Rocks
72PCS (6×12)
φ 80×H80 · M80 355mℓ
φ 3¹/₈"×H3¹/₈" · M3¹/₈" 11¹/₂oz



B-09123CS-INT
Rocks
72PCS (6×12)
φ 82×H98 · M82 430mℓ
φ 3¹/₄"×H3³/₈" · M3³/₄" 14¹/₂oz



B-09128CS
Tumbler
72PCS (6×12)
φ 70×H107 · M70 355mℓ
φ 2³/₄"×H4¹/₄" · M2³/₄" 11¹/₂oz



B-09129CS
Tumbler
72PCS (6×12)
φ 75×H143 · M75 560mℓ
φ 3"×H5¹/₂" · M3" 18¹/₂oz

FINO HS

Feature: Full Surface Ion Toughening, Scratch resistant

Material: Soda-Lime Glass

Crystal clear, thin yet strong HS Premium Series "FINO". Unique design, image of teardrop, diamond and tulip stylish shaped glass for everyday enjoyable experience. For various kinds of beverage in modernized dining scenes.



B-21122CS
Tumbler
60PCS (6×10)
φ 68×H88・M90 390ml
φ 2⁷/₈"×H3¹/₂"・M3¹/₂" 13oz



B-21121CS
Tumbler
60PCS (6×10)
φ 60×H110・M81 380ml
φ 2³/₈"×H4³/₈"・M3³/₄" 12⁵/₈oz



B-21123CS
Tumbler
48PCS (6×8)
φ 63×H125・M85 480ml
φ 2¹/₂"×H4¹/₈"・M3³/₈" 16oz



B-21124CS
Tumbler
60PCS (6×10)
φ 73×H84・M91 385ml
φ 2⁷/₈"×H3¹/₄"・M3³/₈" 12⁷/₈oz



B-21125CS
Tumbler
60PCS (6×10)
φ 60×H116・M84 400ml
φ 2³/₈"×H4⁵/₈"・M3¹/₄" 13³/₈oz



B-21132CS
Tumbler
60PCS (6×10)
φ 70×H93・M86 385ml
φ 2³/₄"×H3³/₈"・M3³/₈" 12⁷/₈oz



B-21131CS
Tumbler
60PCS (6×10)
φ 65×H112・M82 415ml
φ 2¹/₂"×H4³/₈"・M3¹/₄" 13⁷/₈oz



FINO STACKABLE

Feature: Full Surface Ion Toughening, Stackable and scratch resistant

Material: Soda-Lime Glass

Stackable glass for easy storage while its top is thin and smooth. Our ion strong technique applied for the overall surface has achieved the practical durability in stacking. The larger but simple mouth design is intended for use of various kinds of drinks in modern diversified dining scenes, allowing users both at home and at restaurants to arrange, pour drinks comfortably and to wash the glass easily by dishwasher.




B-21127CS
Tumbler
48PCS (6×8)
φ 82 × H75 · M82 315ml
φ 3¼" × H3" · M3¼" 10½oz
 GOOD DESIGN GOLD AWARD




B-21126CS
Tumbler
48PCS (6×8)
φ 80 × H96 · M80 390ml
φ 3¼" × H3¾" · M3½" 13oz
 GOOD DESIGN GOLD AWARD




B-21130CS
Buffetware
60PCS (6×10)
φ 70 × H40 · M70 115ml
φ 2¾" × H1½" · M2¾" 3¾oz
 GOOD DESIGN AWARD



B-21129CS
Buffetware
60PCS (6×10)
φ 70 × H50 · M70 155ml
φ 2¾" × H2" · M2¾" 5½oz
 GOOD DESIGN AWARD



B-21128CS
Buffetware
60PCS (6×10)
φ 82 × H65 · M82 280ml
φ 3¼" × H2½" · M3¼" 9¾oz
 GOOD DESIGN AWARD



CIRCLE

Material: Soda-Lime Glass

Unique silhouette circle glass is contemporary drinking glass with a circular flat bottom. Extremely practical pieces that stay true to traditional Japanese design. Both commercial and residential dishwasher safe.



B-02183
Shooter
72PCS (6×12)
φ 55 × H55 · M55 100ml
φ 2 1/8" × H2 1/8" · M2 1/8" 3 3/8oz



B-02182
Tumbler
72PCS (6×12)
φ 70 × H70 · M70 210ml
φ 2 3/4" × H2 3/4" · M2 3/4" 7oz



B-02181
Rocks
72PCS (6×12)
φ 80 × H80 · M80 320ml
φ 3 1/8" × H3 1/8" · M3 1/8" 10 5/8oz



B-25401-JAN
Carafe
36PCS (1×36)
φ 80 × H170 · M80 710ml
φ 3 1/8" × H6 3/4" · M3 1/8" 23 3/8oz



FREE GLASS & SUNFARE

Material: Soda-Lime Glass

Short Stemware FREE GLASS and hand fitting tumbler series SUNFARE for your daily home use. Unique wavy pattern beautifully reflects the light and will brighten up your table. Smooth rim to enjoy each beverage directly.



SQ-05210-JAN
Free Glass
60PCS (3 × 20)
φ 84 × H115 · M84 290ml
φ 3¼" × H4½" · M3¼" 9½oz



SQ-05211-JAN
Free Glass
60PCS (3 × 20)
φ 84 × H115 · M84 285ml
φ 3¼" × H4½" · M3¼" 9½oz



B-22103-JAN
Tumbler
60PCS (3 × 20)
φ 89 × H90 · M89 350ml
φ 3½" × H3½" · M3½" 11½oz



B-22113-JAN
Tumbler
60PCS (3 × 20)
φ 89 × H90 · M89 350ml
φ 3½" × H3½" · M3½" 11½oz



B-22102-JAN
Tumbler
60PCS (3 × 20)
φ 68 × H88 · M90 380ml
φ 2¾" × H3½" · M3½" 12½oz



B-22112-JAN
Tumbler
60PCS (3 × 20)
φ 68 × H88 · M90 380ml
φ 2¾" × H3½" · M3½" 12½oz



SAZAMEKI and GRACIEUX

Feature: Dishwasher safe
Material: Soda-Lime Glass

Fabulous Light Reflection Occured
by Unique Surface Texture.



B-15103-JAN-P
Tumbler
72PCS (3×24)
φ 85 × H86 · M85 275mℓ
φ 3⅜" × H3⅜" · M3⅜" 9½oz



B-15102-JAN-P
Tumbler
72PCS (3×24)
φ 78 × H116 · M78 300mℓ
φ 3⅝" × H4⅝" · M3⅝" 10oz



B-15101-JAN-P
Tumbler
48PCS (3×16)
φ 80 × H136 · M80 375mℓ
φ 3⅝" × H5⅝" · M3⅝" 12½oz



B-15105-JAN-P
Dressing Pot
72PCS (3×24)
φ 85 × H86 · M85 225mℓ
φ 3⅜" × H3⅜" · M3⅜" 7½oz



P-54331ESL-JAN
Bowl
72PCS (3×24)
φ 85 × H66 · M85
φ 3⅜" × H2⅝" · M3⅜"



P-54331-JAN
Bowl
72PCS (3×24)
φ 85 × H66 · M85
φ 3⅜" × H2⅝" · M3⅜"



P-54305ESL-JAN
Bowl
24PCS (3×8)
φ 235 × H45 · M235
φ 9¼" × H1¾" · M9¼"



P-54305-JAN
Bowl
24PCS (3×8)
φ 235 × H45 · M235
φ 9¼" × H1¾" · M9¼"



SPASH & LELAC

Feature: Glass Edge Physical Toughening and Stackable (Only SPASH), Dishwasher safe
Material: Soda-Lime Glass

Earthy color variation of Clear, Aqua Blue, Leaf Green and Silver Grey available for your home table. SPASH is stackable for space saving.



P-52103HS-JAN
Free Glass
60PCS (2×30)
φ 81×H82・M81 210ml
φ 3¼"×H3¼"・M3¼" 7oz



P-52103HS-AQ-JAN
Free Glass
60PCS (2×30)
φ 81×H82・M81 210ml
φ 3¼"×H3¼"・M3¼" 7oz



P-52103HS-GG-JAN
Free Glass
60PCS (2×30)
φ 81×H82・M81 210ml
φ 3¼"×H3¼"・M3¼" 7oz



P-52103HS-SS-JAN
Free Glass
60PCS (2×30)
φ 81×H82・M81 210ml
φ 3¼"×H3¼"・M3¼" 7oz



Stackable

Non-toughened



P-53201-JAN
Stemware
48PCS (2×24)
φ 83×H106・M83 240ml
φ 3¼"×H4½"・M3¼" 8oz



P-53201AQ-JAN
Stemware
48PCS (2×24)
φ 83×H106・M83 240ml
φ 3¼"×H4½"・M3¼" 8oz



P-53201GG-JAN
Stemware
48PCS (2×24)
φ 83×H106・M83 240ml
φ 3¼"×H4½"・M3¼" 8oz



P-53201SS-JAN
Stemware
48PCS (2×24)
φ 83×H106・M83 240ml
φ 3¼"×H4½"・M3¼" 8oz



FLEURIR & HANAFUMI

Material: Soda-Lime Glass

Tumbler series with seasonal flower motif for gifts and everyday use. "FLEURIR" means flower bloom in French, "HANAFUMI" named from 2 words of flower and letter in Japanese.



Flower floats in water



B-SW91-J392
Free Glass
48PCS (1 × 48)
φ 72 × H91 · M100 495mℓ
φ 2⁷/₈" × H3⁵/₈" · M3³/₈" 16¹/₂oz



B-SW91-J393
Free Glass
48PCS (1 × 48)
φ 72 × H91 · M100 495mℓ
φ 2⁷/₈" × H3⁵/₈" · M3³/₈" 16¹/₂oz



B-SW91-J394
Free Glass
48PCS (1 × 48)
φ 72 × H91 · M100 495mℓ
φ 2⁷/₈" × H3⁵/₈" · M3³/₈" 16¹/₂oz



G099-T296
Tumbler Set
24SETS
φ 65 × H112 · M82 400mℓ
φ 2¹/₂" × H4³/₈" · M3¹/₄" 13³/₈oz



G099-T297
Tumbler Set
24SETS
φ 70 × H93 · M86 365mℓ
φ 2³/₄" × H3³/₈" · M3³/₈" 12¹/₂oz



G099-T282
Tumbler Set
24SETS
φ 60 × H110 · M81 360mℓ
φ 2³/₈" × H4³/₈" · M3¹/₄" 12oz



G099-T283
Tumbler Set
24SETS
φ 68 × H88 · M90 380mℓ
φ 2⁵/₈" × H3¹/₂" · M3¹/₂" 12¹/₂oz



SAKE CUP

We make more than 100 different types of Sake glasses by hand and machine.
The Sake glass on image are classic and elegant sake glass that designed by the well-known industrial designer Sori Yanagi over 50 years ago.

Feature: Dishwasher safe
Material: Soda-Lime Glass



J-00300
Sake Cup
120PCS (6 × 20)
φ 68 × H78 · M68 125ml
φ 2½" × H3¼" · M2½" 4½oz



B-40103-JAN
Sake Cup
96PCS (6 × 16)
φ 52 × H59 · M63 100ml
φ 2" × H2¾" · M2½" 3½oz



J-09112
Sake Cup
120PCS (6 × 20)
φ 64 × H100 · M64 110ml
φ 2½" × H3¾" · M2½" 3½oz



B-20105
Sake Cup
72PCS (6 × 12)
φ 50 × H46 · M57 75ml
φ 2" × H1¾" · M2¼" 2½oz



39829-79
Cut Sake Cup / Pine&Mt.Fuji Cut
120PCS (6 × 20)
φ 58 × H90 · M58 65ml
φ 2¼" × H3½" · M2¼" 2½oz

Feature: Hand made
Material: WA57,WA525 and WA527 Soda-Lime Glass, 10305 and 10311-504 Semi-lead Crystal



WA57
Sake Cup
72PCS (6 × 12)
φ 68 × H37 · M68 40ml
φ 2½" × H1½" · M2½" 1½oz



WA525
Sake Cup
72PCS (1 × 72)
φ 69 × H44 · M69 55ml
φ 2¾" × H1¾" · M2¾" 1½oz



WA527
Sake Cup
72PCS (1 × 72)
φ 69 × H44 · M69 55ml
φ 2¾" × H1¾" · M2¾" 1½oz



10305
Sake Cup
48PCS (6 × 8)
φ 53 × H37 · M56 50ml
φ 2½" × H1½" · M2¼" 1½oz



10311-504
Sake Cup
24PCS (1 × 24)
φ 72 × H42 · M72 75ml
φ 2¾" × H1½" · M2¾" 2½oz

Gold rim

TAKASEGAWA

Feature: Unique Texture, Hand-made
Material: Semi-Lead Crystal

Unique texture design, with sturdiness and heaviness peculiar in hand-made glassware. You will be fascinated by its hand-made warmth, clarity and transparency as you use over time.



18703
Sake Cup
48PCS (6 × 8)
φ 65 × H52 · M65 80ml
φ 2½" × H2" · M2½" 2½oz
GOOD DESIGN GOLD AWARD



18719
Cold Tea
48PCS (6 × 8)
φ 81 × H65 · M81 165ml
φ 3¼" × H2½" · M3¼" 5½oz
GOOD DESIGN GOLD AWARD



18709
Rocks
48PCS (6 × 8)
φ 86 × H87 · M86 300ml
φ 3¼" × H3¾" · M3¾" 10oz
GOOD DESIGN GOLD AWARD



18705
Beer
48PCS (6 × 8)
φ 59 × H95 · M59 145ml
φ 2¾" × H3¾" · M2¾" 4¾oz
GOOD DESIGN GOLD AWARD



18714
Tumbler
48PCS (6 × 8)
φ 83 × H130 · M83 420ml
φ 3¼" × H5½" · M3¼" 14oz
GOOD DESIGN GOLD AWARD



61286
Carafe
12PCS (1 × 12)
φ 74 × H200 · M100 800ml
φ 2¾" × H7¾" · M3¾" 26¾oz



G604-M72
Sake Set
8SETS
Carafe
φ 45 × H165 · M96 300ml
φ 1¾" × H6½" · M3¾" 10oz
Sake Cup
φ 65 × H52 · M65 80ml
φ 2½" × H2" · M2½" 2½oz"



MT. FUJI SAKE CUP

Feature: Colorful Dot Pattern/Gold Decoration,
Hand-made

Material: Soda-Lime Glass

Mt. Fuji shaped sake cup series to represent Japanese hand-made crafts. Every seasonal decorations reminds you the warm landscape of those with soothing air and greenery countryside.

Gift of pair set, with carafe are also available for your precious ones.



WA528
Sake Cup
24PCS (1×24)
φ 78×H45・M78 45ml
φ 3⅜"×H1¾"・M3⅝" 1½oz



WA529
Sake Cup
24PCS (1×24)
φ 78×H45・M78 45ml
φ 3⅜"×H1¾"・M3⅝" 1½oz



WA530
Sake Cup
24PCS (1×24)
φ 78×H45・M78 45ml
φ 3⅜"×H1¾"・M3⅝" 1½oz



WA531
Sake Cup
24PCS (1×24)
φ 78×H45・M78 45ml
φ 3⅜"×H1¾"・M3⅝" 1½oz



42085G
Sake Cup
24PCS (1×24)
φ 76×H53・M76 65ml
φ 3"×H2⅝"・M3" 2½oz



42085G-ERP
Sake Cup
24PCS (1×24)
φ 76×H53・M76 65ml
φ 3"×H2⅝"・M3" 2½oz



42085G-SHB
Sake Cup
24PCS (1×24)
φ 76×H53・M76 65ml
φ 3"×H2⅝"・M3" 2½oz



18709
Sake Cup 24SETS
φ 67×H46・M67 35ml*2
φ 2⅝"×H1¾"・M2⅝" 1½oz*2



G642-M78
Sake Cup Set 8SETS
Carafe φ 36×H120・M81 250ml
φ 1½"×H4¾"・M3¾" 8¾oz
Sake Cup φ 67×H46・M67 35ml*2
φ 2⅝"×H1¾"・M2⅝" 1½oz*2



FUJIMI SAKURA

Feature: Mt. Fuji with Sakura emboss, Gold Decoration, Hand-made
 Material: Borosilicate Glass

Mt. Fuji shaped sake cup and tumbler with gold decoration around top rim. You can see the Sakura embossed on the bottom surface as you look into the glass. Single piece in original gift box for your precious ones.



42150TS-G-ERP
 Sake Cup
 24PCS (1×24)
 φ 80×H54 · M80 80ml
 φ 3 3/8"×H2 1/8" · M3 3/8" 2 5/8oz



42150TS-G-LSHB
 Sake Cup
 24PCS (1×24)
 φ 80×H54 · M80 80ml
 φ 3 3/8"×H2 1/8" · M3 3/8" 2 5/8oz



42150TS-G-LGAB
 Sake Cup
 24PCS (1×24)
 φ 80×H54 · M80 80ml
 φ 3 3/8"×H2 1/8" · M3 3/8" 2 5/8oz



Sakura pattern from above



42160TS-G-ERP
 Tumbler
 36PCS (1×36)
 φ 95×H93 · M95 270ml
 φ 3 3/4"×H3 3/8" · M3 3/4" 9oz



42160TS-G-LSHB
 Tumbler
 36PCS (1×36)
 φ 95×H93 · M95 270ml
 φ 3 3/4"×H3 3/8" · M3 3/4" 9oz



42160TS-G-LGAB
 Tumbler
 36PCS (1×36)
 φ 95×H93 · M95 270ml
 φ 3 3/4"×H3 3/8" · M3 3/4" 9oz



Single Gift Box

* Can be used for hot drinks, but not for microwaves, open flames or ovens.

YACHIYOGAMA

Feature: Unique Texture, Hand-made

Material: Semi-Lead Crystal

Edo-Glass, "YACHIYO-GAMA" named after the city of Yachiyo, where TSG's craft studio is located, ancient Japanese motifs are actively fused with modern elements.

Japanese traditional colors and high clarity of crystal are perfectly merged in gradation, and decoration of 24k gold also expands its richness.



10365LBS
Sake Cup
24PCS (1×24)
φ 68×H60・M75 115ml
φ 2⁵/₈"×H2³/₈"・M3" 3⁷/₈oz



10365PAM
Sake Cup
24PCS (1×24)
φ 68×H60・M75 115ml
φ 2⁵/₈"×H2³/₈"・M3" 3⁷/₈oz



10365LSM
Sake Cup
24PCS (1×24)
φ 68×H60・M75 115ml
φ 2⁵/₈"×H2³/₈"・M3" 3⁷/₈oz



B-21108CS
Tumbler
24PCS (1×24)
φ 72×H81・M83 260ml
φ 2⁷/₈"×H3¹/₄"・M3¹/₄" 8⁵/₈oz



10366LBS
Sake Cup
24PCS (1×24)
φ 82×H66・M82 95ml
φ 3¹/₄"×H2⁵/₈"・M3¹/₄" 3¹/₈oz



10366PAM
Sake Cup
24PCS (1×24)
φ 82×H66・M82 95ml
φ 3¹/₄"×H2⁵/₈"・M3¹/₄" 3¹/₈oz



10366LSM
Sake Cup
24PCS (1×24)
φ 82×H66・M82 95ml
φ 3¹/₄"×H2⁵/₈"・M3¹/₄" 3¹/₈oz



10392
Tumbler
24PCS (1×24)
φ 72×H81・M83 260ml
φ 2⁷/₈"×H3¹/₄"・M3¹/₄" 8⁵/₈oz

Traditional Craft Products

All processes of our handmade production are following the law contributes to the succession of traditional skills and techniques to the next generation, as well as to the economic development and creation of employment in the region, through the promotion of traditional craft industries.

CRAFTSMANSHIP

Tradition and skills passed on to next generation.



DENSA
R4-254

JAPAN Traditional Craft Products (Certificated by "Minister of Economy, Trade and Industry")

The Product with "Mark of Tradition" (quality certification label) is the Traditional crafts product officially designated by the Minister of Economy, Trade, and Industry, that has passed the standard of TOBU Glass Industry Co-operative Association of Japan.

Factory

Toyo-Sasaki Glass is one of the largest glassware manufactures in Japan.
Our factory is the only production site in Japan that produces both machine and handmade glass products at one place.
We have a wide range of products from high-end products to daily necessities.

 <https://www.youtube.com/watch?v=6pZcJgmNeag>



Number of employees About 320 people



Good Design Award

The Good Design Award is a comprehensive evaluation program organized by Japan Industrial Design Promotion Organization (JIDPO) to promote excellent design. The program is coordinated under the Good Design Products Selection System (commonly known as the G Mark System), established in 1957 by the then Ministry of International Trade and Industry (the current Ministry of Economy, Trade and Industry).

Since then, the Good Design Awards have been given to outstanding designs for more than 50 years. The Award is one of the most prestigious design awards in Japan. Products labeled with “G Mark” are readily recognized by Japanese as well as many Asian consumers as products with supreme quality, functionality and sophisticated design.

We, Toyo-Sasaki Glass Co., Ltd. have been awarded more than 300 items.

Recently Awarded Product line

Year 1963

NAGISA



Year 1974

HS STACKABLE TUMBLER



 Gold Award  Gold Award

Year 2017

FINO



GLACE



Year 2019

REFLET



Local Relationships & Environmental Initiatives

Glass is an environment-friendly material that is both chemically stable and recyclable.

As a company, and as a factory, we have a responsibility to use this material and promote business activities that consider the environment. We have set as part of our mission for the Chiba factory to be environmentally sound; through carefully carrying out this objective, we will strive to attain harmony and mutually beneficial coexistence with the local community in our operations.

In 2005, we received ISO14001 Management System Certificate for environmental management. To promote further improvement, we are continually reviewing our production activities such as reducing energy, resource consumption, and waste products, in an effort to reduce our burden on the environment. Doing so is part of the SDGs (Sustainable Development Goals) of our group.

We were awarded a Silver medal in 2020 as a recognition of their EcoVadis CSR (Corporate Social Responsibility) Rating.

We are a member of Sedex/Supplier Ethical Data Exchange, which is an on-line system that allows suppliers to maintain data on ethical & responsible practices and allows them to share this information with their customers.



 東洋佐々木ガラス株式会社
TOYO-SASAKI GLASS Co.,Ltd.